



TIG AC/DC
TIG DC



Cruiser 502AC/DC is an advanced technology Three Phase Inverter Power Source for **TIG AC, DC, MMA** welding and **GOUGING**. High definition construction, petrol/chemical plants, food & beverage industry and shipyards are **Cruiser 502AC/DC** main applications.

The AC welding is here optimized thanks to:
Extra fusion, MIX AC/DC.

The DC welding is here optimized thanks to:
TIG PULS up to 2,5 KHz, TIG PULS SYN, Dynamic Arc Q-Start, Multi-Tack, Q-Spot.

| CE: 2014/30/EU (EMC) - 2014/35/EU (LVD) - 2011/65/EU (RoHS2) | |
|---|--|
| EN: EN 60974-1 - EN 60974-3 - EN 60974-10 | |
| Technology | |
| | |
| Special Functions | |
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| CRUISER 502AC/DC | | | | | | |
|--------------------------------|---|------|------|------------|------|------|
| | 3x400Vac ± 15% @ 50-60Hz | | | | | |
| | 40A | | | | | |
| | TIG | | | MMA | | |
| % _{40°C} | 30% | 60% | 100% | 30% | 60% | 100% |
| •I ₂ | 500A | 380A | 340A | 500A | 370A | 340A |
| I ₂ | 5A – 500A | | | 10A – 500A | | |
| U ₀ /U _i | 81V / 9V | | | | | |
| P _{max} | 25,5kVA - 23,4kW | | | | | |
| IP | 23 | | | | | |
| | 690 x 290 x 450mm | | | | | |
| | KIT 502AC/DC CRUISER H ₂ O - 120,3kg | | | | | |

| ITEM | CODE |
|---|---------------|
| POWER SOURCE | |
| Cruiser 502AC/DC | 001.0115.0000 |
| TROLLEY | |
| Trolley L | 004.0000.0011 |
| Tool BOX VP-01 (AIR Version) | 004.0000.0201 |
| COOLING UNIT | |
| C.U.09 | 003.0000.0101 |
| C.U.09 HP | 003.0001.0101 |
| C.U.18 | 003.0000.0181 |
| C.U.18 HP | 003.0001.0181 |
| Cooling Unit Filter | 010.0000.0097 |
| TORCHES AND EARTH CABLE | |
| (*) Adaptor AMPHENOL-MILITARY A1 | 022.0002.0068 |
| Torch TIG 18 L=4m H ₂ O PT | 006.0005.0006 |
| (*) Torch TIG 18 L=4m H ₂ O Potentiometer | 006.0005.0003 |
| Torch TIG 18 L=4m H ₂ O Up/Down | 006.0005.0010 |
| Electrode Holder 70mm ² L=4m | 006.0002.0025 |
| Earth Cable 70mm ² L=4m | 006.0002.0017 |
| REMOTE CONTROLS | |
| RC02 Foot pedal | 006.0003.0102 |
| Cable RC02 L=5m | 022.0003.0105 |
| Cable RC02 L=10m | 022.0003.0106 |
| Cable RC02 L=15m | 022.0003.0107 |
| RC03 Remote Control 1 potentiometer | 006.0003.0130 |
| Cable RC03 L=5m 6 pins | 022.0002.0166 |
| Cable RC03 L=10m 6 pins | 022.0002.0167 |
| Cable RC03 L=15m 6 pins | 022.0002.0168 |
| ACCESSORIES | |
| Gas regulator FLOWMETER | 006.0002.0005 |

| CONFIGURATION | CODE |
|--|----------------------|
| KIT 502AC/DC CRUISER H₂O | 006.0011.0157 |
| Cruiser 502AC/DC + C.U.09 + Trolley L | |



Cruiser 402AC/DC is an advanced technology Three Phase Inverter Power Source for **TIG AC, DC, MMA** welding and **GOUGING**. High definition construction, petrol/chemical plants, food & beverage industry and shipyards are **Cruiser 402AC/DC** main applications.

The AC welding is here optimized thanks to:
Extra fusion, MIX AC/DC.

The DC welding is here optimized thanks to:
TIG PULS up to 2,5 KHz, TIG PULS SYN, Dynamic Arc, Q-Start, Multi-Tack, Q-Spot.

| |
|---|
| : TIG AC/DC HF / MMA / GOUGING |
| CE: 2014/30/EU (EMC) - 2014/35/EU (LVD) - 2011/65/EU (RoHS2) |
| EN: EN 60974-1 - EN 60974-3 - EN 60974-10 |
| Technology |
| |
| Special Functions |
| |

| CRUISER 402AC/DC | | | | | | |
|--------------------------------|---|------|------|------------|------|------|
| | 3x400Vac ± 15% @ 50-60Hz | | | | | |
| | 32A | | | | | |
| | TIG | | | MMA | | |
| % _{40°C} | 50% | 60% | 100% | 50% | 60% | 100% |
| •I ₂ | 400A | 380A | 340A | 400A | 370A | 340A |
| I ₂ | 5A – 400A | | | 10A – 400A | | |
| U ₀ /U _i | 81V / 9V | | | | | |
| P _{max} | 18,4kVA - 16,8kW | | | | | |
| IP | 23 | | | | | |
| | 690 x 290 x 450mm | | | | | |
| | KIT 402AC/DC CRUISER H ₂ O - 120,3kg | | | | | |

| ITEM | CODE |
|---|---------------|
| POWER SOURCE | |
| Cruiser 402AC/DC | 001.0123.0000 |
| TROLLEY | |
| Trolley L | 004.0000.0011 |
| Tool BOX VP-01 (AIR Version) | 004.0000.0201 |
| COOLING UNIT | |
| C.U.09 | 003.0000.0101 |
| C.U.09 HP | 003.0001.0101 |
| C.U.18 | 003.0000.0181 |
| C.U.18 HP | 003.0001.0181 |
| Cooling Unit Filter | 010.0000.0097 |
| TORCHES AND EARTH CABLE | |
| (*) Adaptor AMPHENOL-MILITARY A1 | 022.0002.0068 |
| Torch TIG 18 L=4m H ₂ O PT | 006.0005.0006 |
| (*)Torch TIG 18 L=4m H ₂ O Potentiometer | 006.0005.0003 |
| Torch TIG 18 L=4m H ₂ O Up/Down | 006.0005.0010 |
| Electrode Holder 70mm ² L=4m | 006.0002.0025 |
| Earth Cable 70mm ² L=4m | 006.0002.0017 |
| REMOTE CONTROLS | |
| RC02 Foot pedal | 006.0003.0102 |
| Cable RC02 L=5m | 022.0003.0105 |
| Cable RC02 L=10m | 022.0003.0106 |
| Cable RC02 L=15m | 022.0003.0107 |
| RC03 Remote Control 1 potentiometer | 006.0003.0130 |
| Cable RC03 L=5m 6 pins | 022.0002.0166 |
| Cable RC03 L=10m 6 pins | 022.0002.0167 |
| Cable RC03 L=15m 6 pins | 022.0002.0168 |
| ACCESSORIES | |
| Gas regulator FLOWMETER | 006.0002.0005 |

| CONFIGURATION | CODE |
|--|----------------------|
| KIT 402AC/DC CRUISER H₂O | 006.0011.0137 |
| Cruiser 402AC/DC + C.U.09 + Trolley L | |



Cruiser 322AC/DC is an advanced technology Three Phase Inverter Power Source for **TIG AC, DC and MMA** welding. High definition construction, petrol/chemical plants, food& beverage industry and shipyards are **Cruiser 322AC/DC** main applications.

The AC welding is here optimized thanks to:
Extra fusion, MIX AC/DC.

The DC welding is here optimized thanks to:
TIG PULS up to 2,5 KHz, TIG PULS SYN, Dynamic Arc, Q-Start, Multi-Tack, Q-Spot.

| : TIG AC/DC HF / MMA | |
|---|--|
| CE: 2014/30/EU (EMC) - 2014/35/EU (LVD) - 2011/65/EU (RoHS2) | |
| EN: EN 60974-1 - EN 60974-3 - EN 60974-10 | |
| Technology | |
| | |
| Special Functions | |
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| Cruiser 322AC/DC | | | | | | |
|--------------------------------|---|------|------|------------|------|------|
| | 3x400Vac ± 15% @ 50-60Hz | | | | | |
| | 25A | | | | | |
| | TIG | | | MMA | | |
| % _{40°C} | 45% | 60% | 100% | 45% | 60% | 100% |
| ·I ₂ | 320A | 280A | 240A | 300A | 270A | 240A |
| I ₂ | 5A – 320A | | | 10A – 300A | | |
| U ₀ /U _i | 72V / 11V | | | | | |
| P _{max} | 14,7kVA – 11.3kW | | | | | |
| IP | 23 | | | | | |
| ⊥ | 690 x 290 x 450mm | | | | | |
| ⊞⊞⊞ | KIT 322AC/DC CRUISER H ₂ O - 110,2Kg | | | | | |

| ITEM | CODE |
|---|---------------|
| POWER SOURCE | |
| Cruiser 322AC/DC | 001.0140.0000 |
| TROLLEY | |
| Trolley L | 004.0000.0011 |
| Tool BOX VP-01 (AIR Version) | 004.0000.0201 |
| COOLING UNIT | |
| C.U.09 | 003.0000.0101 |
| C.U.09 HP | 003.0001.0101 |
| C.U.18 | 003.0000.0181 |
| C.U.18 HP | 003.0001.0181 |
| Cooling Unit Filter | 010.0000.0097 |
| TORCHES AND EARTH CABLE | |
| (*) Adaptor AMPHENOL-MILITARY A1 | 022.0002.0068 |
| Torch TIG 18 L=4m H ₂ O PT | 006.0005.0006 |
| (*)Torch TIG 18 L=4m H ₂ O Potentiometer | 006.0005.0003 |
| Torch TIG 18 L=4m H ₂ O Up/Down | 006.0005.0010 |
| Electrode Holder 70mm ² L=4m | 006.0002.0025 |
| Earth Cable 70mm ² L=4m | 006.0002.0017 |
| REMOTE CONTROLS | |
| RC02 Foot pedal | 006.0003.0102 |
| Cable RC02 L=5m | 022.0003.0105 |
| Cable RC02 L=10m | 022.0003.0106 |
| Cable RC02 L=15m | 022.0003.0107 |
| RC03 Remote Control 1 potentiometer | 006.0003.0130 |
| Cable RC03 L=5m 6 pins | 022.0002.0166 |
| Cable RC03 L=10m 6 pins | 022.0002.0167 |
| Cable RC03 L=15m 6 pins | 022.0002.0168 |
| ACCESSORIES | |
| Gas regulator FLOWMETER | 006.0002.0005 |

| CONFIGURATION | CODE |
|--|----------------------|
| KIT 322AC/DC CRUISER H₂O | 006.0011.0128 |
| Cruiser 322AC/DC + C.U.09 + Trolley L | |



Discovery 300AC/DC Evo is a revolutionary state-of-the-art 3Phase portable **TIG AC/DC and MMA** welding Inverter. TIG AC functions are ideal for welding aluminum, magnesium, and related alloys. Ordinary steels, stainless steel and copper can be easily welded in TIG DC. **Discovery 300AC/DC Evo** is specifically designed for extremely precise welding in the construction, petrochemical, food industries and other applications that require very a high welding performance. The new user interface (EVO) provides fast and effective access to all available functions.

The AC welding is here optimized thanks to:
Extra fusion, MIX AC/DC.

The DC welding is here optimized thanks to:
TIG PULS up to 2,5 KHz, TIG PULS SYN, Dynamic Arc, Q-Start, Multi-Tack, Q-Spot.

| | |
|---|--|
| : TIG AC/DC HF / MMA | |
| CE: 2014/30/EU (EMC) - 2014/35/EU (LVD) - 2011/65/EU (RoHS2) | |
| EN: EN 60974-1 - EN 60974-3 - EN 60974-10 | |
| <h2>Technology</h2> | |
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| <h2>Special Functions</h2> | |
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| Discovery 300AC/DC Evo | | | | | | |
|------------------------|--------------------------|------|------|------------|------|------|
| | 3x400Vac ± 15% @ 50-60Hz | | | | | |
| | 20A | | | | | |
| | TIG | | | MMA | | |
| % _{40°C} | 30% | 60% | 100% | 30% | 60% | 100% |
| I_2 | 300A | 220A | 180A | 300A | 220A | 180A |
| I_2 | 5A – 300A | | | 10A – 300A | | |
| U_0/U_1 | 59V / 9V | | | | | |
| P_{MAX} | 14,6kVA - 11,4kW | | | | | |
| IP | 23S | | | | | |
| | 460 x 230 x 325mm | | | | | |
| | 23,4 Kg | | | | | |

| ITEM | CODE |
|---|---------------|
| POWER SOURCE | |
| Discovery 300AC/DC Evo | 001.0173.0000 |
| TROLLEY | |
| Trolley P | 004.0000.0014 |
| Trolley 02 | 006.0002.0014 |
| SLIDING KIT 6 | 010.0000.0048 |
| COOLING UNIT | |
| C.U.12 | 003.0000.0151 |
| C.U.12 HP | 003.0001.0151 |
| Cooling Unit Filter | 010.0000.0097 |
| TORCHES AND EARTH CABLE | |
| (*) Adaptor AMPHENOL-MILITARY A1 | 022.0002.0068 |
| Torch TIG 18 L=4m H ₂ O PT | 006.0005.0006 |
| (*)Torch TIG 18 L=4m H ₂ O Potentiometer | 006.0005.0003 |
| Torch TIG 18 L=4m H ₂ O Up/Down | 006.0005.0010 |
| Torch TIG 26 L=4m AIR PT | 006.0005.0004 |
| (*)Torch TIG 26 L=4m AIR Potentiometer | 006.0005.0008 |
| Torch TIG 26 L=4m AIR Up/Down | 006.0005.0009 |
| Electrode Holder 35mm ² L=4m | 006.0002.0028 |
| Earth Cable 35mm ² L=4m | 006.0002.0003 |
| REMOTE CONTROLS | |
| RC02 Foot pedal | 006.0003.0102 |
| Cable RC02 L=5m | 022.0003.0105 |
| Cable RC02 L=10m | 022.0003.0106 |
| Cable RC02 L=15m | 022.0003.0107 |
| RC03 Remote Control 1 potentiometer | 006.0003.0130 |
| Cable RC03 L=5m | 022.0002.0166 |
| Cable RC03 L=10m | 022.0002.0167 |
| Cable RC03 L=15m | 022.0002.0168 |
| ACCESSORIES | |
| Gas regulator FLOWMETER | 006.0002.0005 |

| CONFIGURATION | CODE |
|---|----------------------|
| KIT 300AC/DC Evo H₂O Trolley P | 006.0011.0318 |
| Discovery 300AC/DC Evo + C.U.12 + Trolley P | |
| KIT 300AC/DC Evo H₂O Trolley 02 | 006.0011.0319 |
| Discovery 300AC/DC Evo + C.U.12 + Trolley 02 | |



Discovery 221AC/DC Evo is a revolutionary state-of-the-art 1Phase portable **TIG AC/DC and MMA** welding Inverter. TIG AC functions are ideal for welding aluminum, magnesium, and related alloys. Ordinary steels, stainless steel and copper can be easily welded in TIG DC.

Discovery 221AC/DC Evo is specifically designed for extremely precise welding in the construction, petrochemical, food industries and other applications that require very a high welding performance. The new user interface (EVO) provides fast and effective access to all available functions.

The AC welding is here optimized thanks to:
Extra fusion, MIX AC/DC.

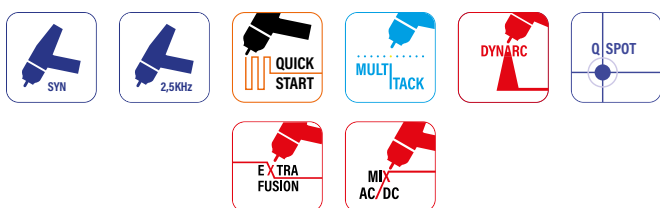
The DC welding is here optimized thanks to:
TIG PULS up to 2,5 KHz, TIG PULS SYN, Dynamic Arc, Q-Start, Multi-Tack, Q-Spot.

| |
|---|
| : TIG AC/DC HF / MMA |
| CE: 2014/30/EU (EMC) - 2014/35/EU (LVD) - 2011/65/EU (RoHS2) |
| EN: EN 60974-1 - EN 60974-3 - EN 60974-10 |

Technology



Special Functions



| Discovery 221AC/DC Evo | | | | | | |
|------------------------|--------------------------|------|------|------------|------|------|
| | 1x230Vac ± 15% @ 50-60Hz | | | | | |
| | 16A | | | 25A | | |
| | TIG- | | | MMA | | |
| % _{40°C} | 35% | 60% | 100% | 40% | 60% | 100% |
| I_2 | 220A | 180A | 160A | 180A | 150A | 120A |
| I_2 | 5A – 220A | | | 10A – 180A | | |
| U_0/U_1 | 79V / 12V | | | | | |
| P_{max} | 6,2kVA - 6,1KW | | | | | |
| IP | 23S | | | | | |
| | 460 x 230 x 325mm | | | | | |
| | 19 Kg | | | | | |

| ITEM | CODE |
|---|---------------|
| POWER SOURCE | |
| Discovery 221AC/DC Evo | 001.0171.0000 |
| TROLLEY | |
| Trolley P | 004.0000.0014 |
| Trolley 02 | 006.0002.0014 |
| SLIDING KIT 6 | 010.0000.0048 |
| COOLING UNIT | |
| C.U.12 | 003.0000.0151 |
| C.U.12 HP | 003.0001.0151 |
| Cooling Unit Filter | 010.0000.0097 |
| TORCHES AND EARTH CABLE | |
| (*) Adaptor AMPHENOL-MILITARY A1 | 022.0002.0068 |
| Torch TIG 18 L=4m H ₂ O PT | 006.0005.0006 |
| (*)Torch TIG 18 L=4m H ₂ O Potentiometer | 006.0005.0003 |
| Torch TIG 18 L=4m H ₂ O Up/Down | 006.0005.0010 |
| Torch TIG 26 L=4m AIR PT | 006.0005.0004 |
| (*)Torch TIG 26 L=4m AIR Potentiometer | 006.0005.0008 |
| Torch TIG 26 L=4m AIR Up/Down | 006.0005.0009 |
| Electrode Holder 35mm ² L=4m | 006.0002.0028 |
| Earth Cable 35mm ² L=4m | 006.0002.0003 |
| REMOTE CONTROLS | |
| RC02 Foot pedal | 006.0003.0102 |
| Cable RC02 L=5m | 022.0003.0105 |
| Cable RC02 L=10m | 022.0003.0106 |
| Cable RC02 L=15m | 022.0003.0107 |
| RC03 Remote Control 1 potentiometer | 006.0003.0130 |
| Cable RC03 L=5m | 022.0002.0166 |
| Cable RC03 L=10m | 022.0002.0167 |
| Cable RC03 L=15m | 022.0002.0168 |
| ACCESSORIES | |
| Gas regulator FLOWMETER | 006.0002.0005 |

| CONFIGURATION | CODE |
|---|----------------------|
| KIT 221AC/DC Evo H₂O Trolley P | 006.0011.0316 |
| Discovery 221AC/DC Evo + C.U.12 + Trolley P | |
| KIT 221AC/DC Evo H₂O Trolley 02 | 006.0011.0317 |
| Discovery 221AC/DC Evo + C.U.12 + Trolley 02 | |



Discovery 200AC/DC is a complete and reliable Single Phase Inverter Power Source for **TIG AC/DC and MMA** welding. TIG AC functions are ideal for aluminum, magnesium and related alloys welding, while mild steel, stainless steel and copper can be easily welded in TIG DC.

High definition construction, Petrol/Chemical plants, Food/ Beverage Industry and Shipyards are **Discovery 200AC/DC** main applications.

TIG AC welding is optimized thanks to:

- **Synergic arc ignition** selection located on the front panel, it modifies the ignition according to electrode diameter.
- **Advanced Soft AC-Square Waveform** for outstanding welding quality through faster welding speed, better pool control and noise reduction.

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|---|
| : TIG AC/DC HF / MMA |
| CE: 2014/30/EU (EMC) - 2014/35/EU (LVD) - 2011/65/EU (RoHS2) |
| EN: EN 60974-1 - EN 60974-3 - EN 60974-10 |
| Technology |
| |

| Discovery 200AC/DC | | | | | | |
|--------------------|--------------------------|------|------|-----------|------|------|
| | 1x230Vac ± 15% @ 50-60Hz | | | | | |
| | 16A | | | 25A | | |
| | TIG | | | MMA | | |
| % _{40°C} | 30% | 60% | 100% | 40% | 60% | 100% |
| I_2 | 200A | 150A | 130A | 150A | 130A | 120A |
| I_2 | 7A – 200A | | | 7A – 150A | | |
| U_o/U_i | 88V / 10V | | | | | |
| P_{MAX} | 6,3kVA | | | | | |
| IP | 23S | | | | | |
| | 460 x 230 x 325mm | | | | | |
| | 17,6Kg | | | | | |

| ITEM | CODE |
|---|---------------|
| POWER SOURCE | |
| Discovery 200AC/DC | 001.0154.0000 |
| TROLLEY | |
| Trolley P | 004.0000.0014 |
| Trolley 02 | 006.0002.0014 |
| SLIDING KIT 6 | 010.0000.0048 |
| COOLING UNIT | |
| C.U.12 | 003.0000.0151 |
| C.U.12 HP | 003.0001.0151 |
| Cooling Unit Filter | 010.0000.0097 |
| TORCHES AND EARTH CABLE | |
| (*) Adaptor AMPHENOL-MILITARY A1 | 022.0002.0068 |
| Torch TIG 18 L=4m H ₂ O PT | 006.0005.0006 |
| (*)Torch TIG 18 L=4m H ₂ O Potentiometer | 006.0005.0003 |
| Torch TIG 26 L=4m AIR PT | 006.0005.0004 |
| (*)Torch TIG 26 L=4m AIR Potentiometer | 006.0005.0008 |
| Electrode Holder 35mm ² L=4m | 006.0002.0028 |
| Earth Cable 35mm ² L=4m | 006.0002.0003 |
| REMOTE CONTROLS | |
| RC02 Foot pedal | 006.0003.0102 |
| Cable RC02 L=5m | 022.0003.0105 |
| Cable RC02 L=10m | 022.0003.0106 |
| Cable RC02 L=15m | 022.0003.0107 |
| RC03 Remote Control 1 potentiometer | 006.0003.0130 |
| Cable RC03 L=5m | 022.0002.0166 |
| Cable RC03 L=10m | 022.0002.0167 |
| Cable RC03 L=15m | 022.0002.0168 |
| ACCESSORIES | |
| Gas regulator FLOWMETER | 006.0002.0005 |

| CONFIGURATION | CODE |
|---|----------------------|
| KIT 200AC/DC H₂O Trolley P | 006.0011.0142 |
| Discovery 200AC/DC + C.U.12 + Trolley P | |
| KIT 200AC/DC H₂O Trolley 02 | 006.0011.0143 |
| Discovery 200AC/DC + C.U.12 + Trolley 02 | |



Cruiser 502T is an advanced technology Three Phase Inverter Power Source for **TIG DC**, **MMA** welding and **GOUGING**.

In TIG DC mode this inverter power source can easily weld ordinary steels, stainless steel and copper.

Cruiser 502T is particularly indicated for extremely precise constructions, in petrochemical plants, food industry and other activities which require very high welding performance.

The DC welding is here optimized thanks to:
TIG PULS up to 2,5 KHz, **TIG PULS SYN**, **Dynamic Arc**, **Q-Start**, **Multi-Tack**, **Q-Spot**.

| |
|---|
| : TIG DC HF / MMA / GOUGING |
| CE: 2014/30/EU (EMC) - 2014/35/EU (LVD) - 2011/65/EU (RoHS2) |
| EN: EN 60974-1 - EN 60974-3 - EN 60974-10 |

Technology



Special Functions



| CRUISER 502T | | | | | | |
|-------------------|---|------|------|------------|------|------|
| | 3x400Vac ± 15% @ 50-60Hz | | | | | |
| | 40A | | | | | |
| | TIG | | | MMA | | |
| % _{40°C} | 50% | 60% | 100% | 50% | 60% | 100% |
| I_2 | 500A | 460A | 400A | 500A | 450A | 400A |
| I_2 | 5A – 500A | | | 10A – 500A | | |
| U_0/U_1 | 83V / 9V | | | | | |
| P_{MAX} | 25,5kVA - 23,4kW | | | | | |
| IP | 23 | | | | | |
| | 690 x 290 x 450mm | | | | | |
| | KIT 502T CRUISER H ₂ O - 119,0kg | | | | | |

| ITEM | CODE |
|---|---------------|
| POWER SOURCE | |
| Cruiser 502T | 001.0106.0000 |
| TROLLEY | |
| Trolley L | 004.0000.0011 |
| Tool BOX VP-01 (AIR Version) | 004.0000.0201 |
| COOLING UNIT | |
| C.U.09 | 003.0000.0101 |
| C.U.09 HP | 003.0001.0101 |
| C.U.18 | 003.0000.0181 |
| C.U.18 HP | 003.0001.0181 |
| Cooling Unit Filter | 010.0000.0097 |
| TORCHES AND EARTH CABLE | |
| (*) Adaptor AMPHENOL-MILITARY A1 | 022.0002.0068 |
| Torch TIG 18 L=4m H ₂ O PT | 006.0005.0006 |
| (*)Torch TIG 18 L=4m H ₂ O Potentiometer | 006.0005.0003 |
| Torch TIG 18 L=4m H ₂ O Up/Down | 006.0005.0010 |
| Electrode Holder 70mm ² L=4m | 006.0002.0025 |
| Earth Cable 70mm ² L=4m | 006.0002.0017 |
| REMOTE CONTROLS | |
| RC02 Foot pedal | 006.0003.0102 |
| Cable RC02 L=5m | 022.0003.0105 |
| Cable RC02 L=10m | 022.0003.0106 |
| Cable RC02 L=15m | 022.0003.0107 |
| RC03 Remote Control 1 potentiometer | 006.0003.0130 |
| Cable RC03 L=5m 6 pins | 022.0002.0166 |
| Cable RC03 L=10m 6 pins | 022.0002.0167 |
| Cable RC03 L=15m 6 pins | 022.0002.0168 |
| ACCESSORIES | |
| Gas regulator FLOWMETER | 006.0002.0005 |

| CONFIGURATION | CODE |
|--|----------------------|
| KIT 502T CRUISER H₂O | 006.0011.0156 |
| Cruiser 502T + C.U.09 + Trolley L | |



Cruiser 402T is an advanced technology Three Phase Inverter Power Source for **TIG DC**, **MMA** welding and **GOUGING**.

In TIG DC mode this inverter power source can easily weld ordinary steels, stainless steel and copper.

Cruiser 402T is particularly indicated for extremely precise constructions, in petrochemical plants, food industry and other activities which require very high welding performance.

The DC welding is here optimized thanks to:

TIG PULS up to 2,5 KHz, **TIG PULS SYN**, **Dynamic Arc**, **Q-Start**, **Multi-Tack**, **Q-Spot**.

| | |
|---|--|
| | |
| CE: 2014/30/EU (EMC) - 2014/35/EU (LVD) - 2011/65/EU (RoHS2) | |
| EN: EN 60974-1 - EN 60974-3 - EN 60974-10 | |
| <h3>Technology</h3> | |
| | |
| <h3>Special Functions</h3> | |
| | |
| | |
| | |

| CRUISER 402T | |
|--------------|---|
| | 3x400Vac ± 15% @ 50-60Hz |
| | 32A |
| | TIG MMA |
| | 100% 100% |
| | 400A 400A |
| | 5A – 400A 10A – 400A |
| | 83V / 9V |
| | 18,4kVA - 16,8kW |
| | 23 |
| | 690 x 290 x 450mm |
| | KIT 402T CRUISER H ₂ O - 119,0kg |

| ITEM | CODE |
|---|---------------|
| POWER SOURCE | |
| Cruiser 402T | 001.0105.0000 |
| TROLLEY | |
| Trolley L | 004.0000.0011 |
| Tool BOX VP-01 (AIR Version) | 004.0000.0201 |
| COOLING UNIT | |
| C.U.09 | 003.0000.0101 |
| C.U.09 HP | 003.0001.0101 |
| C.U.18 | 003.0000.0181 |
| C.U.18 HP | 003.0001.0181 |
| Cooling Unit Filter | 010.0000.0097 |
| TORCHES AND EARTH CABLE | |
| (*) Adaptor AMPHENOL-MILITARY A1 | 022.0002.0068 |
| Torch TIG 18 L=4m H ₂ O PT | 006.0005.0006 |
| (*)Torch TIG 18 L=4m H ₂ O Potentiometer | 006.0005.0003 |
| Torch TIG 18 L=4m H ₂ O Up/Down | 006.0005.0010 |
| Electrode Holder 70mm ² L=4m | 006.0002.0025 |
| Earth Cable 70mm ² L=4m | 006.0002.0017 |
| REMOTE CONTROLS | |
| RC02 Foot pedal | 006.0003.0102 |
| Cable RC02 L=5m | 022.0003.0105 |
| Cable RC02 L=10m | 022.0003.0106 |
| Cable RC02 L=15m | 022.0003.0107 |
| RC03 Remote Control 1 potentiometer | 006.0003.0130 |
| Cable RC03 L=5m 6 pins | 022.0002.0166 |
| Cable RC03 L=10m 6 pins | 022.0002.0167 |
| Cable RC03 L=15m 6 pins | 022.0002.0168 |
| ACCESSORIES | |
| Gas regulator FLOWMETER | 006.0002.0005 |

| CONFIGURATION | CODE |
|--|----------------------|
| KIT 402T CRUISER H₂O | 006.0011.0155 |
| Cruiser 402T + C.U.09 + Trolley L | |



Cruiser 322T is a high sophisticated Three Phases Inverter **TIG DC and MMA** welding machine.

In TIG DC mode this inverter power source can easily weld ordinary steels, stainless steel and copper.

Cruiser 322T is particularly indicated for extremely precise constructions, in petrochemical plants, food industry and other activities which require very high welding performance.

The DC welding is here optimized thanks to:

TIG PULS up to 2,5 KHz, TIG PULS SYN, Dynamic Arc Q-Start, Multi-Tack, Q-Spot.

| |
|--|
| : TIG DC HF / MMA |
| CE: 2014/30/EU (EMC) - 2014/35/EU (LVD) - 2011/65/EU (RoHS2) |
| EN: EN 60974-1 - EN 60974-3 - EN 60974-10 |
| Technology |
| <div style="display: flex; justify-content: space-around;"> <div style="border: 1px solid red; padding: 5px; text-align: center;">POWER INVERTER INSIDE</div> <div style="background-color: #008000; color: white; padding: 5px; text-align: center;">VRD VOLT REDUCTION DEVICE</div> </div> |
| Special Functions |
| <div style="display: flex; justify-content: space-around; align-items: center;"> </div> |

| Cruiser 322T | | | | |
|-------------------|---|------|------------|------|
| | 3x400Vac ± 15% @ 50-60Hz | | | |
| | 25A | | | |
| | TIG | | MMA | |
| % _{40°C} | 60% | 100% | 60% | 100% |
| I_2 | 320A | 260A | 300A | 250A |
| I_2 | 5A – 320A | | 10A – 300A | |
| U_o/U_i | 73V / 10V | | | |
| P_{max} | 14,3kVA – 11,0kW | | | |
| IP | 23 | | | |
| | 690 x 290 x 450mm | | | |
| | KIT 322T CRUISER H ₂ O - 108,8Kg | | | |

| ITEM | CODE |
|---|---------------|
| POWER SOURCE | |
| Cruiser 322T | 001.0138.0000 |
| TROLLEY | |
| Trolley L | 004.0000.0011 |
| Tool BOX VP-01 (AIR Version) | 004.0000.0201 |
| COOLING UNIT | |
| C.U.09 | 003.0000.0101 |
| C.U.09 HP | 003.0001.0101 |
| C.U.18 | 003.0000.0181 |
| C.U.18 HP | 003.0001.0181 |
| Cooling Unit Filter | 010.0000.0097 |
| TORCHES AND EARTH CABLE | |
| (*) Adaptor AMPHENOL-MILITARY A1 | 022.0002.0068 |
| Torch TIG 18 L=4m H ₂ O PT | 006.0005.0006 |
| (*)Torch TIG 18 L=4m H ₂ O Potentiometer | 006.0005.0003 |
| Torch TIG 18 L=4m H ₂ O Up/Down | 006.0005.0010 |
| Electrode Holder 70mm ² L=4m | 006.0002.0025 |
| Earth Cable 70mm ² L=4m | 006.0002.0017 |
| REMOTE CONTROLS | |
| RC02 Foot pedal | 006.0003.0102 |
| Cable RC02 L=5m | 022.0003.0105 |
| Cable RC02 L=10m | 022.0003.0106 |
| Cable RC02 L=15m | 022.0003.0107 |
| RC03 Remote Control 1 potentiometer | 006.0003.0130 |
| Cable RC03 L=5m 6 pins | 022.0002.0166 |
| Cable RC03 L=10m 6 pins | 022.0002.0167 |
| Cable RC03 L=15m 6 pins | 022.0002.0168 |
| ACCESSORIES | |
| Gas regulator FLOWMETER | 006.0002.0005 |

| CONFIGURATION | CODE |
|--|----------------------|
| KIT 322T CRUISER H₂O | 006.0011.0133 |
| Cruiser 322T + C.U.09 + Trolley L | |



Discovery 300T Evo is a revolutionary state-of-the art 3Phase portable **TIG DC and MMA** welding Inverter. Ordinary steels, stainless steel and copper can be easily welded in TIG DC. **Discovery 300T Evo** is specifically designed for extremely precise welding in the construction, petrochemical, food industries and other applications that require very a high welding performance. The new user interface (Evo) provides fast and effective access to all available functions.

The DC welding is here optimized thanks to:
TIG PULS up to 2,5 KHz, TIG PULS SYN, Dynamic Arc, Q-Start, Multi-Tack, Q-Spot.

| |
|---|
| : TIG DC HF / MMA |
| CE: 2014/30/EU (EMC) - 2014/35/EU (LVD) - 2011/65/EU (RoHS2) |
| EN: EN 60974-1 - EN 60974-3 - EN 60974-10 |
| Technology |
| |
| Special Functions |
| |

| Discovery 300T Evo | | | | | | |
|--------------------|--------------------------|------|------|------------|------|------|
| | 3x400Vac ± 15% @ 50-60Hz | | | | | |
| | 20A | | | | | |
| | TIG | | | MMA | | |
| % _{40°C} | 50% | 60% | 100% | 40% | 60% | 100% |
| I_2 | 300A | 250A | 210A | 300A | 230A | 200A |
| I_2 | 5A – 300A | | | 10A – 300A | | |
| U_0/U_1 | 76V / 9V | | | | | |
| P_{max} | 13,3kVA - 10,7kW | | | | | |
| IP | 23S | | | | | |
| | 460 x 230 x 325mm | | | | | |
| | 22,0 Kg | | | | | |

| ITEM | CODE |
|---|---------------|
| POWER SOURCE | |
| Discovery 300T Evo | 001.0172.0000 |
| TROLLEY | |
| Trolley P | 004.0000.0014 |
| Trolley 02 | 006.0002.0014 |
| SLIDING KIT 6 | 010.0000.0048 |
| COOLING UNIT | |
| C.U.12 | 003.0000.0151 |
| C.U.12 HP | 003.0001.0151 |
| Cooling Unit Filter | 010.0000.0097 |
| TORCHES AND EARTH CABLE | |
| (*) Adaptor AMPHENOL-MILITARY A1 | 022.0002.0068 |
| Torch TIG 18 L=4m H ₂ O PT | 006.0005.0006 |
| (*)Torch TIG 18 L=4m H ₂ O Potentiometer | 006.0005.0003 |
| Torch TIG 18 L=4m H ₂ O Up/Down | 006.0005.0010 |
| Torch TIG 26 L=4m AIR PT | 006.0005.0004 |
| (*)Torch TIG 26 L=4m AIR Potentiometer | 006.0005.0008 |
| Torch TIG 26 L=4m AIR Up/Down | 006.0005.0009 |
| Electrode Holder 35mm ² L=4m | 006.0002.0028 |
| Earth Cable 35mm ² L=4m | 006.0002.0003 |
| REMOTE CONTROLS | |
| RC02 Foot pedal | 006.0003.0102 |
| Cable RC02 L=5m | 022.0003.0105 |
| Cable RC02 L=10m | 022.0003.0106 |
| Cable RC02 L=15m | 022.0003.0107 |
| RC03 Remote Control 1 potentiometer | 006.0003.0130 |
| Cable RC03 L=5m | 022.0002.0166 |
| Cable RC03 L=10m | 022.0002.0167 |
| Cable RC03 L=15m | 022.0002.0168 |
| ACCESSORIES | |
| Gas regulator FLOWMETER | 006.0002.0005 |

| CONFIGURATION | CODE |
|---|----------------------|
| KIT 300T Evo H₂O Trolley P | 006.0011.0314 |
| Discovery 300T Evo + C.U.12 + Trolley P | |
| KIT 300T Evo H₂O Trolley 02 | 006.0011.0315 |
| Discovery 300T Evo + C.U.12 + Trolley 02 | |



Discovery 220T Evo is a revolutionary state-of-the-art 1Phase portable **TIG DC and MMA** welding Inverter. Ordinary steels, stainless steel and copper can be easily welded in TIG DC. **Discovery 220T Evo** is specifically designed for extremely precise welding in the construction, petrochemical, food industries and other applications that require very a high welding performance. The new user interface (Evo) provides fast and effective access to all available functions.

The DC welding is here optimized thanks to:
TIG PULS up to 2,5 KHz, TIG PULS SYN, Dynamic Arc, Q-Start, Multi-Tack, Q-Spot.

| : TIG DC HF / MMA | |
|---|--|
| CE: 2014/30/EU (EMC) - 2014/35/EU (LVD) - 2011/65/EU (RoHS2) | |
| EN: EN 60974-1 - EN 60974-3 - EN 60974-10 | |
| Technology | |
| | |
| Special Functions | |
| | |
| | |
| | |

| Discovery 220T Evo | | | | | |
|--------------------|--------------------------|------|------|------------|------|
| | 1x230Vac ± 15% @ 50-60Hz | | | | |
| | 16A | | 25A | | |
| | TIG | | | MMA | |
| % _{40°C} | 40% | 60% | 100% | 60% | 100% |
| I_z | 220A | 190A | 160A | 180A | 150A |
| I_L | 5A – 220A | | | 10A – 180A | |
| U_o/U_i | 81V / 5V | | | | |
| $P_{T\ MAX}$ | 5,9KVA - 5,8KW | | | | |
| IP | 23S | | | | |
| | 460 x 230 x 325mm | | | | |
| | 18,6Kg | | | | |

| ITEM | CODE |
|---|---------------|
| POWER SOURCE | |
| Discovery 220T Evo | 001.0170.0000 |
| TROLLEY | |
| Trolley P | 004.0000.0014 |
| Trolley 02 | 006.0002.0014 |
| SLIDING KIT 6 | 010.0000.0048 |
| COOLING UNIT | |
| C.U.12 | 003.0000.0151 |
| C.U.12 HP | 003.0001.0151 |
| Cooling Unit Filter | 010.0000.0097 |
| TORCHES AND EARTH CABLE | |
| (*) Adaptor AMPHENOL-MILITARY A1 | 022.0002.0068 |
| Torch TIG 18 L=4m H ₂ O PT | 006.0005.0006 |
| (*)Torch TIG 18 L=4m H ₂ O Potentiometer | 006.0005.0003 |
| Torch TIG 18 L=4m H ₂ O Up/Down | 006.0005.0010 |
| Torch TIG 26 L=4m AIR PT | 006.0005.0004 |
| (*)Torch TIG 26 L=4m AIR Potentiometer | 006.0005.0008 |
| Torch TIG 26 L=4m AIR Up/Down | 006.0005.0009 |
| Electrode Holder 35mm ² L=4m | 006.0002.0028 |
| Earth Cable 35mm ² L=4m | 006.0002.0003 |
| REMOTE CONTROLS | |
| RC02 Foot pedal | 006.0003.0102 |
| Cable RC02 L=5m | 022.0003.0105 |
| Cable RC02 L=10m | 022.0003.0106 |
| Cable RC02 L=15m | 022.0003.0107 |
| RC03 Remote Control 1 potentiometer | 006.0003.0130 |
| Cable RC03 L=5m | 022.0002.0166 |
| Cable RC03 L=10m | 022.0002.0167 |
| Cable RC03 L=15m | 022.0002.0168 |
| ACCESSORIES | |
| Gas regulator FLOWMETER | 006.0002.0005 |

| CONFIGURATION | CODE |
|---|----------------------|
| KIT 220T Evo H₂O Trolley P | 006.0011.0312 |
| Discovery 220T Evo + C.U.12 + Trolley P | |
| KIT 220T Evo H₂O Trolley 02 | 006.0011.0313 |
| Discovery 220T Evo + C.U.12 + Trolley 02 | |



The **Multipower 204T** is a highly sophisticated but simple to operate, Single Phases Inverter **TIG DC and MMA** welding machine. In TIG DC mode ordinary steels, stainless steel and copper are easily weldable. The **Multipower 204T** has been designed particularly for extremely precise constructions, in petrochemical plants, food industry and other activities which require very high welding performance.

The **Multipower 204T** is equipped with **PFC (Power Factor Corrector)** which supports voltage from **90 Vac up to 270 Vac**. These devices make possible using the **Multipower 204T** with over **100 meters** long power supply cables.

The **Weco Special HF** control provides 100% rapid and precise arc ignition.

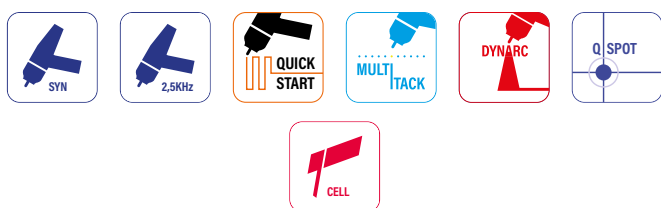
The DC welding is here optimized thanks to:
TIG PULS up to 2,5 KHz, **TIG PULS SYN**, **Dynamic Arc**,
Q-Start, **Multi-Tack**, **Q-Spot**.

| |
|---|
| : TIG DC HF / MMA / MMA CELLULOSIC |
| CE: 2014/30/EU (EMC) - 2014/35/EU (LVD) - 2011/65/EU (RoHS2) |
| EN: EN 60974-1 - EN 60974-3 - EN 60974-10 |

Technology



Special Functions



| Multipower 204T | | | | | | | | | | |
|--------------------------------|--------------------------|------|------|------------|------|--------------------------|-----------|------|------------|------|
| | 1x230Vac ± 15% @ 50-60Hz | | | | | 1x115Vac ± 15% @ 50-60Hz | | | | |
| | 16A | | | | | 32A | | | | |
| | TIG | | | MMA | | | TIG | | MMA | |
| % _{40°C} | 30% | 60% | 100% | 35% | 60% | 100% | 100% | 50% | 60% | 100% |
| -I ₂ | 200A | 140A | 130A | 180A | 130A | 120A | 115A | 115A | 110A | 105A |
| I ₂ | 5A - 200A | | | 10A - 180A | | | 5A - 115A | | 10A - 115A | |
| U ₀ /U _i | 83V / 11V | | | | | | | | | |
| P _{T MAX} | 5,8kVA - 5,6kW | | | | | | | | | |
| IP | 23S | | | | | | | | | |
| | 400 x 160 x 260 | | | | | | | | | |
| | 11,8 kg | | | | | | | | | |

| ITEM | CODE |
|---|---------------|
| POWER SOURCE | |
| Multipower 204T | 001.0031.0000 |
| Multipower 204T H ₂ O | 001.0033.0000 |
| TROLLEY | |
| Trolley 02 | 006.0002.0014 |
| SLIDING KIT 7 | 010.0000.0051 |
| COOLING UNIT | |
| KIT C.U./204T (Cooling Unit upgrade) | 010.0000.0050 |
| C.U.12 | 003.0000.0151 |
| C.U.12 HP | 003.0001.0151 |
| Cooling Unit Filter | 010.0000.0097 |
| TORCHES AND EARTH CABLE | |
| (*) Adaptor AMPHENOL-MILITARY A1 | 022.0002.0068 |
| Torch TIG 18 L=4m H ₂ O PT | 006.0005.0006 |
| (*)Torch TIG 18 L=4m H ₂ O Potentiometer | 006.0005.0003 |
| Torch TIG 18 L=4m H ₂ O Up/Down | 006.0005.0010 |
| Torch TIG 26 L=4m AIR PT | 006.0005.0004 |
| (*)Torch TIG 26 L=4m AIR Potentiometer | 006.0005.0008 |
| Torch TIG 26 L=4m AIR Up/Down | 006.0005.0009 |
| Electrode Holder 35mm ² L=4m | 006.0002.0028 |
| Earth Cable 35mm ² L=4m | 006.0002.0003 |
| REMOTE CONTROLS | |
| RC02 Foot pedal | 006.0003.0102 |
| Cable RC02 L=5m | 022.0003.0105 |
| Cable RC02 L=10m | 022.0003.0106 |
| Cable RC02 L=15m | 022.0003.0107 |
| RC03 Remote Control 1 potentiometer | 006.0003.0130 |
| Cable RC03 L=5m | 022.0002.0166 |
| Cable RC03 L=10m | 022.0002.0167 |
| Cable RC03 L=15m | 022.0002.0168 |
| ACCESSORIES | |
| Suitcase 03 ABS BLACK | 006.0002.0039 |
| Gas regulator FLOWMETER | 006.0002.0005 |



Discovery 172T is an innovative Single-Phase Inverter Power Source for **TIG DC and MMA** welding. In TIG DC mode ordinary steels, stainless steel and copper are easily weldable.

Discovery 172T is specifically designed for high definition construction, petrol/chemical plants, food& beverage industry and shipyards.

Discovery 172T MAX is equipped with the **OVERCUT** module that allows you to work safely with unstabilized motor generators. **The Weco Special HF** control provides 100% rapid and precise arc ignition.

The DC welding is here optimized thanks to:

TIG PULS up to 2,5 KHz, TIG PULS SYN, Dynamic Arc, Q-Start, Multi-Tack, Q-Spot.

| : TIG DC HF / MMA |
|--|
| CE: 2014/30/EU (EMC) - 2014/35/EU (LVD) - 2011/65/EU (RoHS2) |
| EN: EN 60974-1 - EN 60974-3 - EN 60974-10 |
| Technology |
| |
| Special Functions |
| |

| Discovery 172T - 172T MAX | | | | | | |
|--------------------------------|--------------------------|------|------|------------|------|------|
| | 1x230Vac ± 15% @ 50-60Hz | | | | | |
| | 16A | | | | | |
| | TIG | | | MMA | | |
| % _{40°C} | 40% | 60% | 100% | 50% | 60% | 100% |
| ·I ₂ | 170A | 150A | 130A | 150A | 130A | 120A |
| I ₂ | 5A – 170A | | | 10A – 150A | | |
| U ₀ /U _i | 53V / 8V | | | | | |
| P _{max} | 6,2kVA - 4,5KW | | | | | |
| IP | 23S | | | | | |
| | 400 x 160 x 260 mm | | | | | |
| | 8,6kg | | | | | |

| ITEM | CODE |
|---|---------------|
| POWER SOURCE | |
| Discovery 172T | 001.0045.0000 |
| Discovery 172T MAX | 001.0159.0000 |
| TROLLEY | |
| Trolley 02 | 006.0002.0014 |
| TORCHES AND EARTH CABLE | |
| Torch TIG 26 L=4m AIR PT | 006.0005.0004 |
| (*)Torch TIG 26 L=4m AIR Potentiometer | 006.0005.0008 |
| Torch TIG 26 L=4m AIR Up/Down | 006.0005.0009 |
| Electrode Holder 35mm ² L=4m | 006.0002.0028 |
| Earth Cable 35mm ² L=4m | 006.0002.0003 |
| REMOTE CONTROLS | |
| RC02 Foot pedal | 006.0003.0102 |
| Cable RC02 L=5m | 022.0003.0105 |
| Cable RC02 L=10m | 022.0003.0106 |
| Cable RC02 L=15m | 022.0003.0107 |
| RC03 Remote Control 1 potentiometer | 006.0003.0130 |
| Cable RC03 L=5m | 022.0002.0166 |
| Cable RC03 L=10m | 022.0002.0167 |
| Cable RC03 L=15m | 022.0002.0168 |
| ACCESSORIES | |
| OVERCUT BOX (Generator Protection) | 006.0002.0040 |
| Suitcase 03 ABS BLACK | 006.0002.0039 |
| Gas regulator FLOWMETER | 006.0002.0005 |












Discovery 162 T is an industrial Single-Phase inverter power source for **TIG DC and MMA** welding.

Discovery 162T is specifically designed for high definition construction, petrol/chemical plants, food& beverage industry and shipyards. The interface is simple and intuitive and allows precise adjustments.

The Weco Special HF control provides 100% rapid and precise arc ignition.

The DC welding is here optimized thanks to:
TIG PULS SYN, Q-Spot.

|  : TIG DC HF / MMA |
|---|
| CE: 2014/30/EU (EMC) - 2014/35/EU (LVD) - 2011/65/EU (RoHS2) |
| EN: EN 60974-1 - EN 60974-3 - EN 60974-10 |
| Technology |
|  |
| Special Functions |
|   |

| Discovery 162T | | | | | | |
|--|--------------------------|------|------|-----------|------|------|
|  | 1x230Vac ± 15% @ 50-60Hz | | | | | |
|  | 16A | | | | | |
|  | TIG | | | MMA | | |
| % _{40°C} | 25% | 60% | 100% | 30% | 60% | 100% |
| I_2 | 160A | 120A | 100A | 150A | 115A | 100A |
| I_s | 5A – 160A | | | 5A – 150A | | |
| U_o/U_i | 54V / 9V | | | | | |
| R_{max} | 6,4kVA - 4,6kW | | | | | |
| IP | 23S | | | | | |
|  | 360 x 120 x 215mm | | | | | |
|  | 6,6 Kg | | | | | |

| ITEM | CODE |
|--|---------------|
| POWER SOURCE | |
| Discovery 162T | 001.0048.0000 |
| TORCHES AND EARTH CABLE | |
| Torch TIG 17 L=4m AIR PT | 006.0005.0001 |
| Electrode Holder 16mm ² L= 4m | 006.0002.0026 |
| Earth Cable 16mm ² L=3m | 006.0002.0010 |
| ACCESSORIES | |
| KIT MMA | 006.0002.0001 |
| OVERCUT BOX (Total Protection) | 006.0002.0040 |
| Suitcase 02 ABS BLACK | 006.0002.0016 |
| Gas regulator FLOWMETER | 006.0002.0005 |